

Date: Wednesday, 10/01/2007 8:54:53 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DOOR PANEL		
Job Number	: 30208		Part Number	: D2116		
Estimate Number	: 11903		Drawing Number	: D2116 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 10/01/2007	S.O. No. : N/A	Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 16/01/2007		
Previous Run	: 30208		Qty:	2	Um:	Each
Written By	: <u>jl</u>					
Checked & Approved By	: <u>jl</u>					
Comment	: Est. E98.12.07 Added finish DM Est Rev:F Now on Waterjet 07-01-10 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M2024T3S063	2024-T3 .063 sheet
		 Comment: Qty.: 0.4535 sf(s)/Unit Total : 0.9070 sf(s) 2024-T3 .063 sheet Material:2024-T3 .063QA-A-250/5 Batch 11002 M101022
2.0	WATER JET	FLOW WATER JET
		 Comment: FLOW WATER JET 1-Cut as per Dwg D2116 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		 Comment: SECOND CHECK
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		 Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1

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Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

FC

07 01 10 (2)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: SF 215

FC

07 01 10 (5)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07 01 10 (2)

Job Completion



u 07.01.10

DART AEROSPACE LTD	Work Order:	2746 30208
Description: DOOR PN1	Part Number:	DP116
Inspection Dwg:	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	SAY
Date:	07/05/10

Audited by:	
Date:	07/07/10

Prototype Approval:	<i>N/A</i>
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	